

Date: Friday, 2/17/2006 8:55:37 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	BEARING
Job Number :	25878		
Estimate Number :	10089		
P.O. Number :		Part Number :	D312123
This Issue :	2/17/2006	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D3121 REVC2
First Issue :	11	Project Number :	N/A
Previous Run :	25432	Drawing Revision :	C2
Written By :	SEE COMMENT BELOW	Material :	
Checked & Approved By :	SEE COMMENT BELOW	Due Date :	2/20/2006
Comment :	Est. A: 04.02.19 New Issue KJ/DS	Qty:	50
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 608

Bearing as per Dwg D3121

Possible Supplier: SKF P/N: 61900-2Z or KML P/N: 6900-2Z

Material release note is required

u 06.02.17 50

2.0	6900ZZ	Bearing
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)
 Bearing

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

C206/02/20 (50)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Inspect dimensions as per Dwg D3121 and attached certification Dwg Rev C

J 06.02.20 50

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST409

C206/02/20

50

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Drawing Name: BEARING

Job Number: 25878

Part Number: D312123

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



(50)

Comment: DOCUMENT CONTROL

Inspection Level 21

545 06/02/22

(50)



06/02/21

Job Completion





1203310
Cie
GENERAL BEARING SERVICE
Inc.
www.gbs.ca

386 MAIN ST E, HAWKESBURY, ONTARIO K6A 1A8 (613) 632-9914

GST # R101979094

ORDER DATE: FEB 20, 2006

SOLD TO: DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY, ON.

K6A-1K7

SALE MADE BY: PD
SHIP VIA:

CUSTOMER ORDER #: PD00000609

PST LICENCE: 6122-5207

PRODUCT	DESCRIPTION	QTY	UNIT	PRICE	EXTENSION
6300-ZZ	BALL BEARING	50		4.97	248.50
				G.S.T.	17.60

C/L 06/02/20

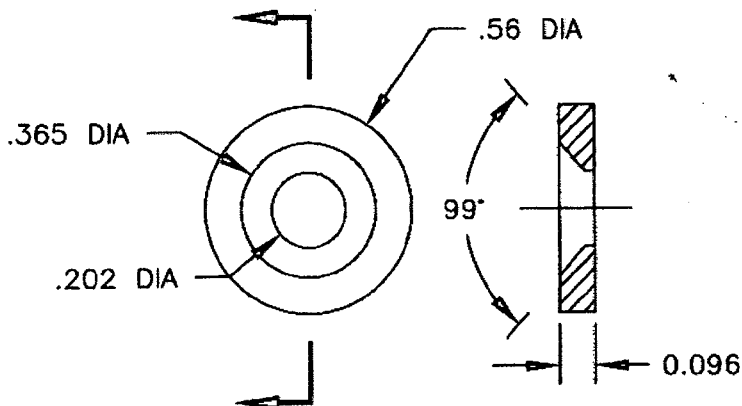
PACKING SLIP NO: 122262-0

RECEIVED BY: *Charles K...*

1203310

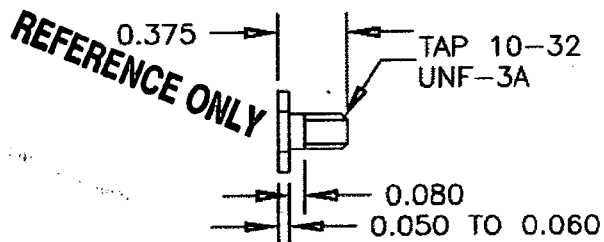


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3121	REV. C SHEET 10 OF 10
DATE 04.02.17		TITLE BRACKET ASSEMBLY	SCALE 1:1



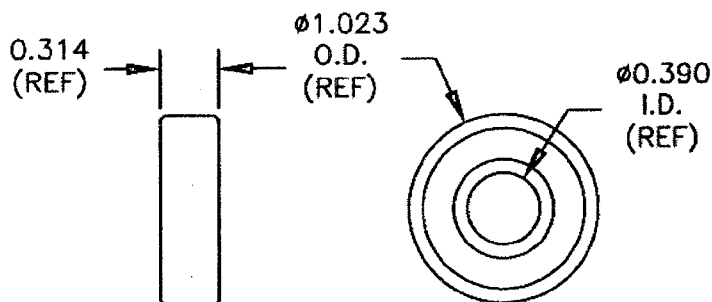
D3121-17 WASHER (SCALE 2:1)

- 1) REPLACES PREMIER P/N B32-23001-17
- 2) MATERIAL: AISI 303 SS ROUND BAR, ANNEALED (REF DART SPEC. M303R)
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015



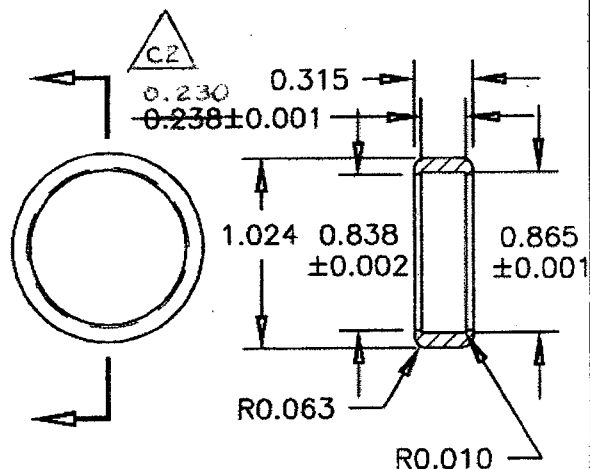
D3121-21 BOLT (SCALE 1:1)

- 1) MATERIAL: AISI 303 SS HEX, ANNEALED (REF DART SPEC. M303H0.500)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.015



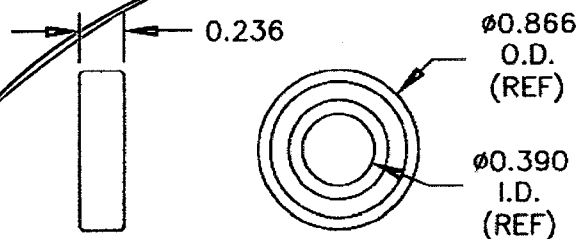
D3121-19 BEARING (SCALE 1:1)

- 1) POSSIBLE SUPPLIER: KING BEARING P/N 6000-2ZJ/EM FAFNIR P/N 9100KDD
- 2) ALL DIMENSIONS ARE IN INCHES



D3121-25 CAP (SCALE 1:1)

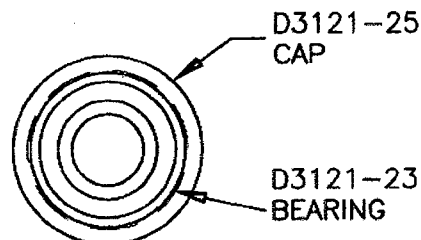
- 1) MATERIAL: DELRIN ROD, 1.25 (REF DART SPEC. M-DELIN-R1.250)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES



D3121-23 BEARING (SCALE 1:1)

- 1) POSSIBLE SUPPLIER: SKF P/N 61900-2Z OR KML P/N 6900-ZZ
- 2) ALL DIMENSIONS ARE IN INCHES

RELEASED
04.03.01



D3121-241 BEARING ASSEMBLY (SCALE 1:1)

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